

## 24. HACKSAW REPLACEMENT BLADES 12 INCHES LONG

Qualitative Requirements	Picture of Equipment
<p>a) Size: 300 mm x 12.5 mm x 0.63 mm</p> <p>b) Blade type: High speed steel blade BIS Specification</p> <p>c) Size: conforming to the size of frame of 250 –300 mm.</p> <p>d) Material: High speed steel</p> <p>e) The blades shall be manufactured reasonably straight true to shape and size. The pinholes shall be neatly punched.</p> <p>f) The out of straightness per 100 mm length of the blade in the longitudinal direction shall not exceed 0.6 mm for all types and sizes of hacksaw blades.</p> <p>g) The blades shall be free from burrs, rust, scale and free from distortion requirements.</p>	